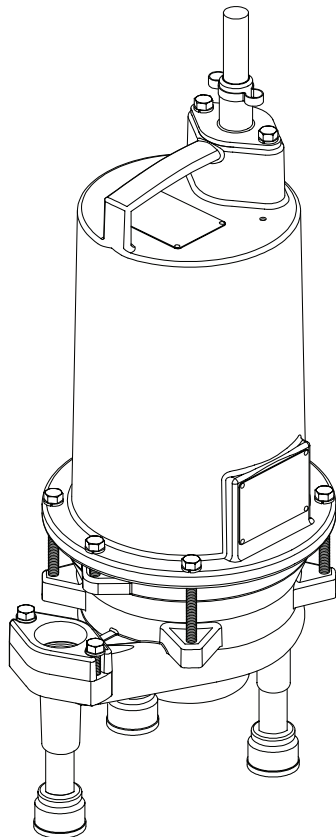


BARNES®

INSTALLATION MANUAL Submersible Grinder Pump



ProGrind
Series: PGPP
2 HP, 3450 RPM, 60 Hz.

DISCONTINUED
Parts may
NOT be available

IMPORTANT!

*Read all instructions in this manual before operating pump.
As a result of Crane Pumps & Systems, Inc., constant product improvement program,
product changes may occur. As such Crane Pumps & Systems reserves the right to
change product without prior written notification.*

CRANE®

A Crane Co. Company

PUMPS & SYSTEMS

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Piqua, Ohio 45356
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Fax: (937) 773-7157
www.cranepumps.com

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Ontario, Canada L6T 2J6
Phone: (905) 457-6223
Fax: (905) 457-2650



Form No. 112871-Rev. K

SAFETY FIRST!

Please Read This Before Installing Or Operating Pump. This information is provided for **SAFETY and to PREVENT EQUIPMENT PROBLEMS**. To help recognize this information, observe the following symbols:



IMPORTANT! Warns about hazards that can result in personal injury or indicates factors concerned with assembly, installation, operation, or maintenance which could result in damage to the machine or equipment if ignored.

CAUTION ! Warns about hazards that can or will cause minor personal injury or property damage if ignored. Used with symbols below.

WARNING ! Warns about hazards that can or will cause serious personal injury, death, or major property damage if ignored. Used with symbols below.



Hazardous fluids can cause fire or explosions, burns or death could result.



Extremely hot - Severe burns can occur on contact.



Biohazard can cause serious personal injury.



Hazardous fluids can cause hazardous pressure, eruptions or explosions could cause personal injury or property damage.



Rotating machinery Amputation or severe laceration can result.



Hazardous voltage can shock, burn or cause death.

Only qualified personnel should install, operate and repair pump. Any wiring of pumps should be performed by a qualified electrician.



WARNING ! - To reduce risk of electrical shock, pumps and control panels must be properly grounded in accordance with the National Electric Code (NEC) or the Canadian Electrical Code (CEC) and all applicable state, province, local codes and ordinances.

WARNING! - To reduce risk of electrical shock, always disconnect the pump from the power source before handling or servicing. Lock out power and tag.

Prevent large articles of clothing, large amounts of chemicals, other materials or substances such as are uncommon in domestic sewage from entering the system.

During power black-outs, minimize water consumption at the home(s) to prevent sewage from backing up into the house.

Always keep the shut-off valve completely open when system is in operation (unless advised otherwise by the proper authorities). Before removing the pump from the basin, be sure to close the shut-off valve. (This prevents backflow from the pressure sewer.)

Keep the control panel locked or confined to prevent unauthorized access to it.

If the pump is idle for long periods of time, it is advisable to start the pump occasionally by adding water to the basin.



CAUTION! Pumps build up heat and pressure during operation-allow time for pumps to cool before handling or servicing.



WARNING! - **DO NOT** pump hazardous materials (flammable, caustic, etc.) unless the pump is specifically designed and designated to handle them.

Do not block or restrict discharge hose, as discharge hose may whip under pressure.



WARNING! - **DO NOT** wear loose clothing that may become entangled in the impeller or other moving parts.

WARNING! - Keep clear of suction and discharge openings. **DO NOT** insert fingers in pump with power connected.

Make sure lifting handles are securely fastened each time before lifting. Do not operate pump without safety devices in place. Always replace safety devices that have been removed during service or repair.

Do not exceed manufacturers recommendation for maximum performance, as this could cause the motor to overheat.

Secure the pump in its operating position so it can not tip over, fall or slide.

Cable should be protected at all times to avoid punctures, cut, bruises and abrasions - inspect frequently.



Never handle connected power cords with wet hands.

To reduce risk of electrical shock, all wiring and junction connections should be made per the NEC or CEC and applicable state or province and local codes. Requirements may vary depending on usage and location.



Submersible Pumps are not approved for use in swimming pools, recreational water installations, decorative fountains or any installation where human contact with the pumped fluid is common.

Do not remove cord and strain relief. Do not connect conduit to pump.



Products Returned Must Be Cleaned, Sanitized, Or Decontaminated As Necessary Prior To Shipment, To Insure That Employees Will Not Be Exposed To Health Hazards In Handling Said Material. All Applicable Laws And Regulations Shall Apply.

Bronze/brass and bronze/brass fitted pumps may contain lead levels higher than considered safe for potable water systems. Lead is known to cause cancer and birth defects or other reproductive harm. Various government agencies have determined that leaded copper alloys should not be used in potable water applications. For non-leaded copper alloy materials of construction, please contact factory.



IMPORTANT! - Crane Pumps & Systems, Inc. is not responsible for losses, injury, or death resulting from a failure to observe these safety precautions, misuse or abuse of pumps or equipment.

Other brand and product names are trademarks or registered trademarks of their respective holders.

® Barnes is a registered trademark of Crane Pumps & Systems, Inc.

2002, 4/04, 5/06, 9/06, 1/07

Alteration Rights Reserved

USER GUIDE

USER GUIDE

Congratulations on your purchase of a Barnes *UltraGRIND™* grinder pump system. With proper care and by following a few simple guidelines your grinder pump will give you many years of dependable service.

Use and Care

The *UltraGRIND* grinder pump station is designed to handle routine, domestic sewage. Solid waste materials should be thrown in the trash. While your station is capable of accepting and pumping a wide range of materials, regulatory agencies advise that the following items should not be introduced into any sewer either directly or through a kitchen waste disposal:

- Glass
- Metal
- Diapers
- Socks, rags or cloth
- Plastic objects (e.g., toys, utensils, etc.)
- Sanitary napkins or tampons

In addition you must **NEVER** introduce into any sewer:

- Explosives
- Flammable Material
- Lubricating Oil and/or Grease
- Strong Chemicals
- Gasoline

General Information

Your home wastewater disposal service is part of a low pressure sewer system. The key element in this system is the Barnes *UltraGRIND* grinder pump station. The basin collects all wastewater from the house. The solids in the sewage are then ground to a small size suitable for pumping in the slurry.

The grinder pump generates sufficient pressure to pump this slurry from your home to the wastewater plant.

Power Failure

Your grinder pump cannot dispose of wastewater or provide an alarm signal without electrical power. If electrical power service is interrupted, keep water usage to a minimum.

Warranty

Your grinder pump is furnished with a warranty against defects in material or workmanship. A properly completed

Start-Up/Warranty Registration form must be on file at the Barnes factory in order to activate your warranty. In addition your pump must be installed in accordance with the installation instructions.

If you have a claim under the provisions of the warranty, contact your local Barnes Distributor.

When contacting your representative for service, please include your station serial number, pump model number, and pump serial number.

For future reference, record the following information:

Station Serial No: _____

Pump Model No: _____

Pump Serial No: _____

Local Distributor: _____

Distributor Telephone: _____

PUMP SPECIFICATIONS:

DISCHARGE 1½" NPT, Female, Vertical, Bolt-on Flange

LIQUID TEMPERATURE 160°F (71°C) Intermittent

MOTOR HOUSING Cast Iron ASTM A-48, Class 30

VOLUTE Cast Iron ASTM A-48, Class 30

SEAL PLATE Cast Iron ASTM A-48, Class 30

LEGS..... Removable and Adjustable

IMPELLER:

Design 12 vane, vortex, with pump out vanes on back side. Dynamically balanced, ISO G6.3

Material Cast Iron ASTM A-48, Class 30

SHREDDING RING..... Hardened 440C Stainless Steel Rockwell® C-55

CUTTER..... Hardened 440C Stainless Steel Rockwell® C-55

SHAFT..... 416 Stainless Steel

SQUARE RINGS..... Buna-N

HARDWARE 300 Series Stainless Steel

PAINT Air dry enamel

SEAL *Design*..... Single Mechanical

Material..... Rotating Faces - Silicon-Carbide
Stationary Faces - Silicon-Carbide
Elastomer - Buna-N
Hardware - 300 series stainless steel

CORD ENTRY 20 Ft. (6m) Cord with Plug Custom Molded Quick Connected for sealing and strain relief.

CORD CSA/UL Approved 14/3 Type SOW

SPEED 3450 RPM, 60Hz (nominal)

UPPER BEARING:

Design..... Single Row, Ball, Oil Lubricated

Load..... Radial

LOWER BEARING:

Design..... Single Row, Ball, Oil Lubricated

Load..... Radial & Thrust

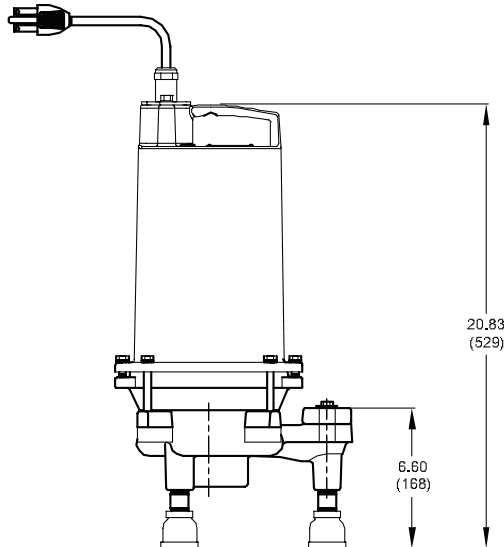
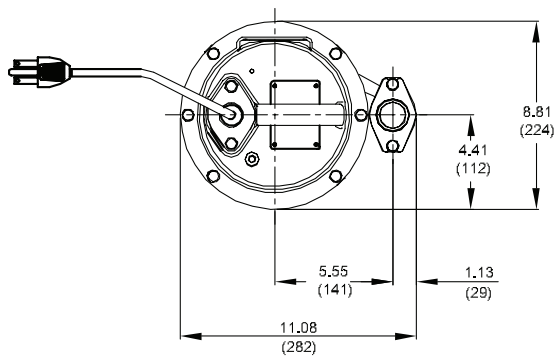
MOTOR: *Design*..... NEMA L, Single phase torque curve, Oil Filled, Squirrel Cage Induction

Insulation Class B

SINGLE PHASE..... Capacitor start/capacitor run.

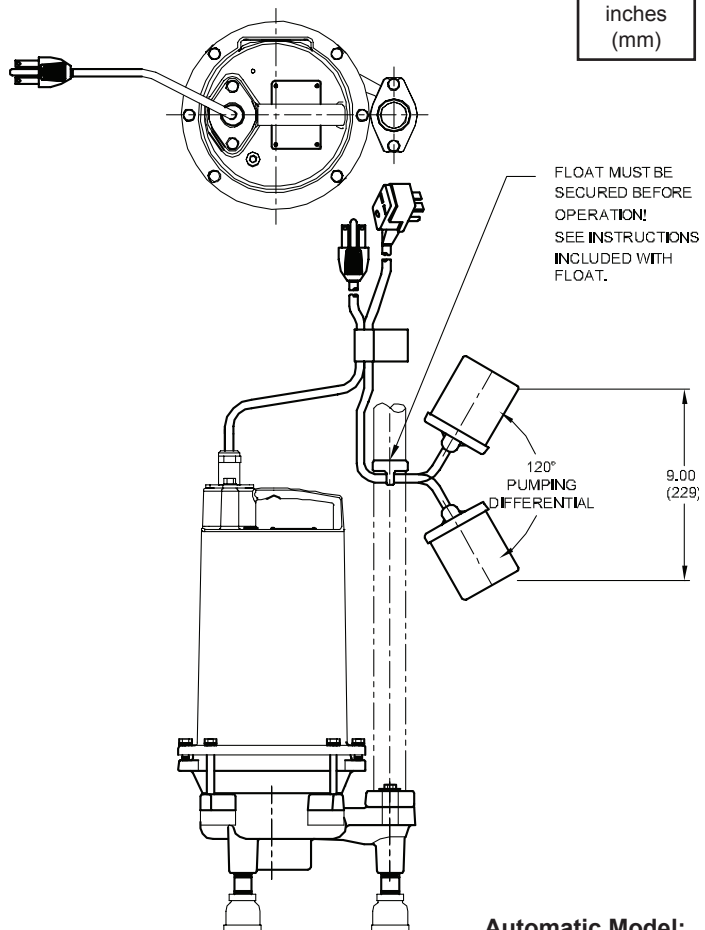
LEVEL CONTROLS:

A Series Pipe Mounted, Piggy-Back, Mechanical, with 240 Volt Plug.



Manual Model:
PGPP2022

MANUAL



Automatic Model:
PGPP2022A

AUTOMATIC

MODEL NO	HP	VOLT	PH/Hz	RPM (Nom)	NEMA START CODE	FULL LOAD AMPS	LOCKED ROTOR AMPS	CORD SIZE	CODE TYPE	CORD O.D. ± .02 (.5) in (mm)	WINDING RESISTANCE MAIN -- START
PGPP2022	2	240	1 / 60	3450	H	15.0	53.8	14/3	SOW	.61 (15.5)	1.5 -- 5.1
PGPP2022A	2	240	1 / 60	3450	H	15.0	53.8	14/3	SOW	.61 (15.5)	1.5 -- 5.1

Winding Resistance ± 5%, measured from terminal block. Pump rated for operation at ± 10% voltage at motor.

Recommended Breaker				
Pump Model	HP	Phase	Volts	Breaker Size
PGPP2022	2	1	240	25 AMP
PGPP2022A	2	1	240	25 AMP

RECEIVING/UNPACKING:

Upon receiving the pump, it should be inspected for damage or shortages. If damage has occurred, file a claim immediately with the company that delivered the pump. Unpack pump and record pump serial and model number before installing. If the manual is removed from the packaging, do not lose or misplace.

STORAGE:

Short Term- For best results, pumps can be retained in storage, as factory assembled, in a dry atmosphere with constant temperatures for up to six (6) months.

Long Term- Any length of time exceeding six (6) months, but not more than twenty-four (24) months. The units should be stored in a temperature controlled area, a roofed over walled enclosure that provides protection from the elements (rain, snow, wind-blown dust, etc.), and whose temperature can be maintained between +40 deg. F and +120 deg. F. If extended high humidity is expected to be a problem, all exposed parts should be inspected before storage and all surfaces that have the paint scratched, damaged, or worn should be recoated with a air dry enamel paint. All surfaces should then be sprayed with a rust-inhibiting oil.

Pump should be stored in its original shipping container. On initial start up, rotate shaft by hand to assure seal and motor rotate freely. If it is required that the pump be installed and tested before the long term storage begins, such installation will be allowed provided:

- 1.) The pump is not installed under water for more than one (1) month.
- 2.) Immediately upon satisfactory completion of the test, the pump is removed, thoroughly dried, repacked in the original shipping container, and placed in a temperature controlled storage area.

SERVICE CENTERS:

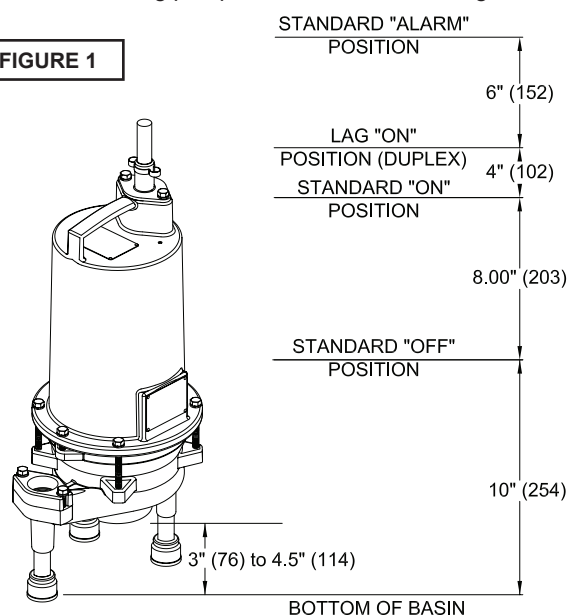
For the location of the nearest Barnes Service Center, check your Barnes representative or Crane Pumps & Systems, Inc., Service Department in Piqua, Ohio, telephone (937) 778-8947 or in Brampton, Ontario, Canada (905) 457-6223.

INSTALLATION:

Location - The pump is designed with pipe legs to keep a minimum of 3 inch clearance. **THIS PUMP MUST BE INSTALLED WITH A MINIMUM OF 3 INCHES CLEARANCE UNDER THE PUMP FOR THE ENTRANCE OF SEWAGE SOLIDS.**

Discharge - Assemble discharge piping or hose assembly (whichever is required by your application), to the pump. Discharge piping should be as short as possible. Both a check valve and a shut-off valve are required for each pump being used. The check valve is used to prevent backflow into the sump. Excessive backflow can cause flooding and/or damage to the pump. The shut-off valve is used to stop system flow during pump or check valve servicing.

FIGURE 1



If pump is installed with a discharge hose rather than a moveable fitting assembly, make sure the discharge pipe has a 1/8" dia. hole approx. 5" from end nearest volute and oriented towards the pump body.

ELECTRICAL CONNECTIONS:

Pump Cords - The quick connect cord assembly mounted to the pump must **NOT** be modified in any way except for shortening to a specific application. Any supply cables connections between the pump and the control panel must be made in accordance with the National Electric Code or the Canadian Electric Code and all applicable state, province and local electric codes. It is recommended that a junction box, be mounted outside the sump or be of at least Nema 4 (EEMAC-4) construction if located within the wet well. **DO NOT USE THE POWER OR CONTROL CABLES TO LIFT PUMP!**

Overload Protection - The type of in-winding overload protector used is referred to as an inherent overheating protector and operates on the combined effect of temperature and current. This means that the overload protector will trip out and shut the pump off if the windings become too hot, or the load current passing through them becomes too high. It will then automatically reset and start the pump up after the motor cools to a safe temperature. In the event of an overload, the source of this condition should be determined and rectified immediately. **DO NOT LET THE PUMP CYCLE OR RUN IF AN OVERLOAD CONDITION OCCURS !**

Wire Size - If additional cord is required consult a qualified electrician for proper wire size.

CORD CONNECTIONS:

Power/Control Cord- Insert female end of cord plug into housing bore aligning alignment mark with hole in terminal block see Figure 3. Tighten bolts on compression flange until flush with motor housing.

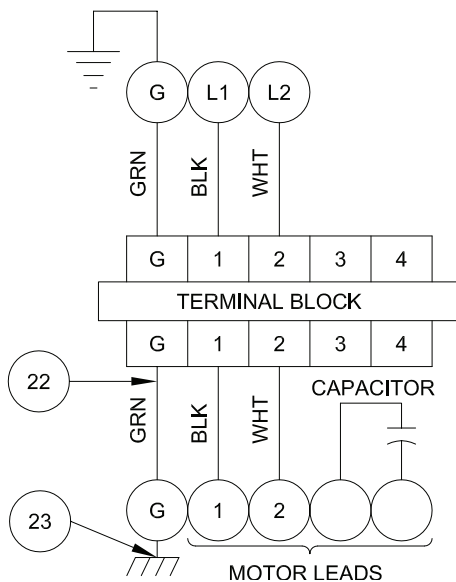
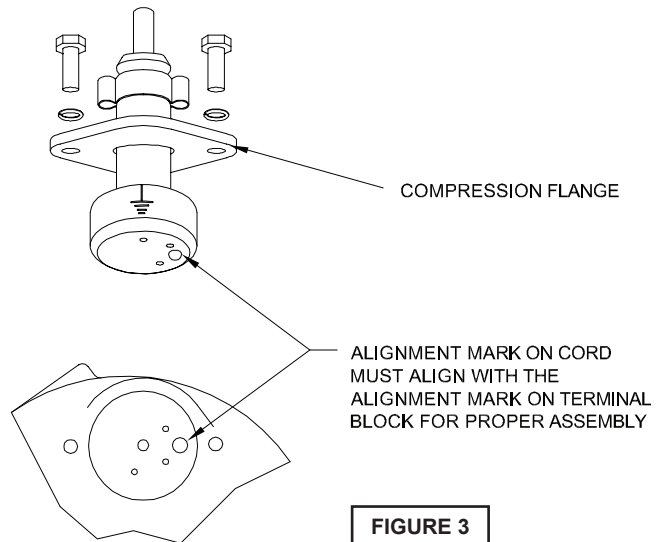


FIGURE 2

TROUBLE SHOOTING

CAUTION ! Always disconnect the pump from the electrical power source before handling.

If the system fails to operate properly, carefully read instructions and perform maintenance recommendations.

If operating problems persist, the following chart may be of assistance in identifying and correcting them:

MATCH “CAUSE” NUMBER WITH CORRELATING “CORRECTION” NUMBER.

NOTE: Not all problems and corrections will apply to each pump model.

PROBLEM	CAUSE	CORRECTION
Pump will not run	- Poor electrical connection, blown fuse, tripped breaker or other interruption of power, improper power supply. - Motor or switch inoperative (to isolate cause, go to manual operation of pump). - Float movement restricted. - Switch will not activate pump or is defective. - Insufficient liquid level.	- Check all electrical connections for security. Have electrician measure current in motor leads, if current is within $\pm 20\%$ of locked rotor Amps, impeller is probably locked. If current is 0, overload may be tripped. Remove power, allow pump to cool, then recheck current. - Reposition pump or clean basin as required to provide adequate clearance for float.
Pump will not turn off	- Float movement restricted. - Switch will not activate pump or is defective. - Excessive inflow or pump not properly sized for application. - Pump may be airlocked. - H-O-A switch on panel is in “HAND” position	- Disconnect level control. Set ohmmeter for a low range, such as 100 ohms full scale and connect to level control leads. Actuate level control manually and check to see that ohmmeter shows zero ohms for closed switch and full scale for open switch. (Float Switch). - Make sure liquid level is at least equal to suggested turn-on point.
Pump hums but does not run	- Incorrect voltage - Cutter jammed or loose on shaft, worn or damaged, inlet plugged.	- Recheck all sizing calculations to determine proper pump size. - Check discharge line for restrictions, including ice if line passes through or into cold areas.
Pump delivers insufficient capacity	- Incorrect voltage. - Excessive inflow or pump not properly sized for application. - Discharge restricted. - Check valve stuck closed or installed backwards. - Shut-off valve closed. - Cutter jammed or loose on shaft, worn or damaged, inlet plugged. - Pump may be airlocked. - Pump stator damaged/torn.	- Remove and examine check valve for proper installation and freedom of operation. - Open valve. - Check cutter for freedom of operation, security and condition. Clean cutter and inlet of any obstruction. - Loosen union slightly to allow trapped air to escape. Verify that turn-off level of switch is set so that the suction is always flooded. Clean vent hole.
Pump cycles too frequently or runs periodically when fixtures are not in use	- Check valve stuck closed or installed backwards. - Fixtures are leaking. - Ground water entering basin.	- Remove & examine for damage. Replace pump stator if required. - Repair fixtures as required to eliminate leakage.
Pump shuts off and turns on independent of switch, (trips thermal overload protector). CAUTION! Pump may start unexpectedly. Disconnect power supply.	- Incorrect voltage. - Excessive inflow or pump not properly sized for application. - Cutter jammed, loose on shaft, worn or damaged, inlet plugged. - Excessive water temperature.	- Check pump temperature limits & fluid temperature. - Replace portion of discharge pipe with flexible connector. - Turn to automatic position. - Check for leaks around basin inlet and outlets.
Pump operates noisily or vibrates excessively	- Operating at too high a pressure. - Discharge restricted. - Cutter broken. - Piping attachments to building structure too rigid or too loose.	

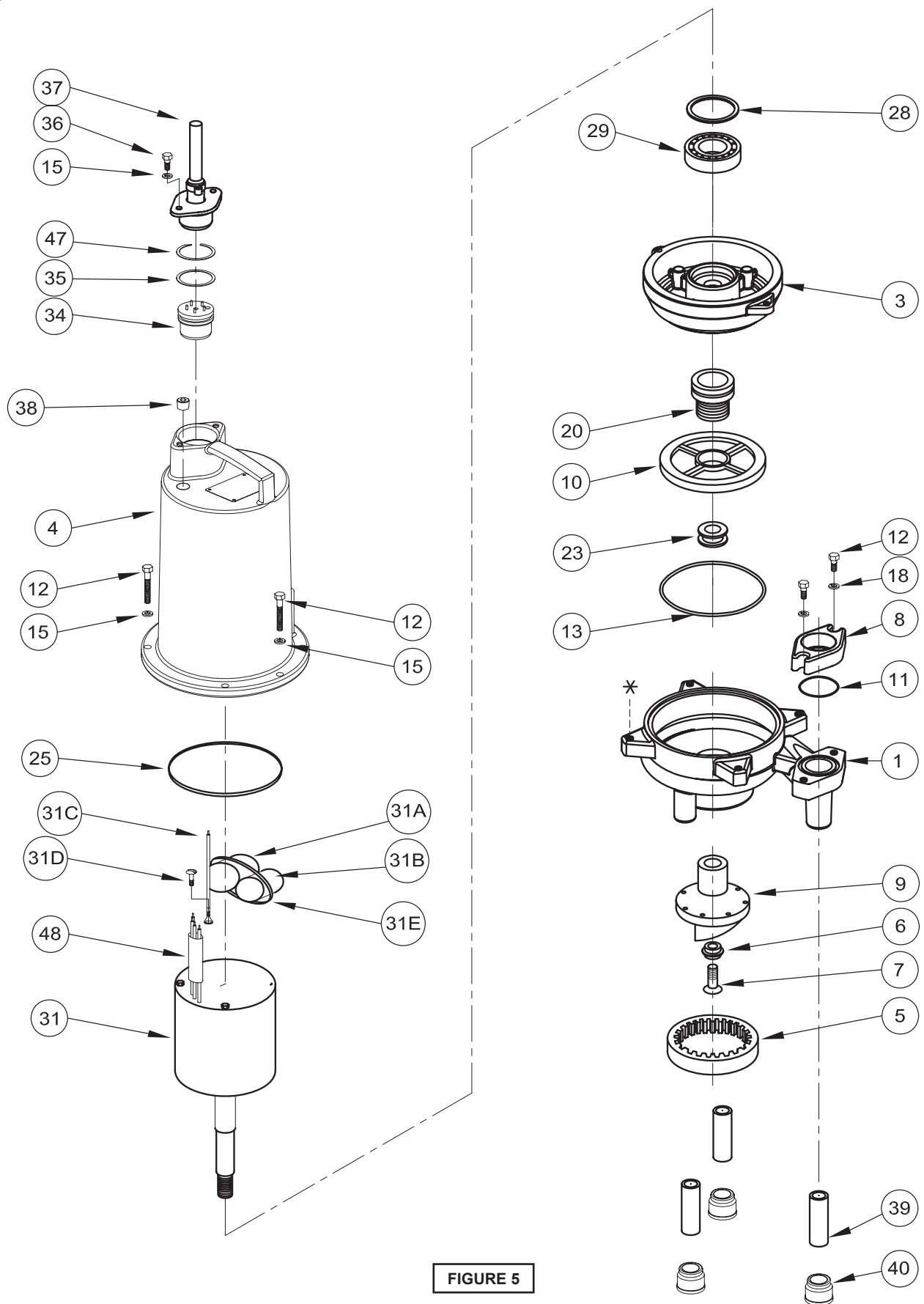


FIGURE 5

PARTS KITS

Seal Repair KitP/N: 108302

Item #'s 6,7,13,14,15,19,20,21,25,26,27,32,35,47

Cutter KitP/N: 108321

Item #'s 5,6,7,9,15,19,23

PARTS LIST

ITEM	QTY	PART NO.	DESCRIPTION
1	1	108344	Volute
3	1	108343	Seal Plate
4	1	108342	Motor Housing
5	1	082085A	Shredding Ring
6	1	067556	Washer
7	1	070704	Skhd Screw, 1/4-20 x .75" SS
8	1	108369	Discharge Flange 1-1/4" NPT
9	1	082088	Radial Cutter
10	1	109026TD	Impeller, 5.13" Dia.
11	1	625-01558	O-Ring (-223)
12	4	1-131-1	Screw, 5/16-18 x 1.25" SS
13	1	067564	Square Ring
15	8	026322	Lockwasher, 5/16" SS
16	A/R	-----	LOCTITE™ RC609
17	A/R	-----	LOCTITE 242
18	2	062941	5/16" Flatwasher
20	1	110395SD	Seal, outer Silicon-Carbide
22	A/R	-----	Permatex Sealent 2C
23	1	016079	Shim set
24	3 Qts.	029034	Cooling Oil - Mtr. Housing
25	1	095368	Square Ring
26	4	1-300-1	Screw, 5/16-18 x 1.25", SS
28	1	061143	Retaining Ring
29	1	Q10-36-E4	Ball Bearing
31	1	108368**	Motor, 2HP, 240 Volt, 1 Phase w/capacitors & Ground wire
31A	1	112470	Capacitor, Run
31B	1	099198	Capacitor, Start
31C	1	105111B	Ground wire
31D	1	016660	Screw, Self-Tap #8-32 x .31"
31E	6	039462	Cable tie strap
34	1	103760	Terminal Block, Power, Manual

ITEM	QTY	PART NO.	DESCRIPTION
35	1	2-31051-224	O-Ring
36	2	1-156-1	Screw, 5/16-18 x 1.00" SS
37	1	105818XA	14/3 Cord Set, 20Ft (STD)
38	1	014270	Pipe Plug, C'sunk, 3/8" NPT
39	3	110660	1/2" x 2-1/2" Nipple
40	3	111328	1/2" x 1" Reducer
47	1	105197	Retaining Ring
48	1	625-02117	Sleeving
"A" Model (Level Control)			
	1	111144XA	Float Switch, 20Ft. cord (Not Shown)

Contact your local Distributor or the Factory for other impeller sizes, cord lengths and other optional equipment.

(**) Items 31A thru 31E are included with item 31 motor.

BARNES®**burks®****WEINMAN®****DEMING®****PROSSER®**

Limited 24 Month Warranty

Crane Pumps & Systems warrants that products of our manufacture will be free of defects in material and workmanship under normal use and service for twenty-four (24) months after manufacture date, when installed and maintained in accordance with our instructions. This warranty gives you specific legal rights, and there may also be other rights which vary from state to state. In the event the product is covered by the Federal Consumer Product Warranties Law (1) the duration of any implied warranties associated with the product by virtue of said law is limited to the same duration as stated herein, (2) this warranty is a LIMITED WARRANTY, and (3) no claims of any nature whatsoever shall be made against us, until the ultimate consumer, his successor, or assigns, notifies us in writing of the defect, and delivers the product and/or defective part(s) freight prepaid to our factory or nearest authorized service station. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply. **THE SOLE AND EXCLUSIVE REMEDY FOR BREACH OF ANY AND ALL WARRANTIES WITH RESPECT TO ANY PRODUCT SHALL BE TO REPLACE OR REPAIR AT OUR ELECTION, F.O.B. POINT OF MANUFACTURE OR AUTHORIZED REPAIR STATION, SUCH PRODUCTS AND/OR PARTS AS PROVEN DEFECTIVE. THERE SHALL BE NO FURTHER LIABILITY, WHETHER BASED ON WARRANTY, NEGLIGENCE OR OTHERWISE.** Unless expressly stated otherwise, guarantees in the nature of performance specifications furnished in addition to the foregoing material and workmanship warranties on a product manufactured by us, if any, are subject to laboratory tests corrected for field performance. Any additional guarantees, in the nature of performance specifications must be in writing and such writing must be signed by our authorized representative. Due to inaccuracies in field testing if a conflict arises between the results of field testing conducted by or for user, and laboratory tests corrected for field performance, the latter shall control. **RECOMMENDATIONS FOR SPECIAL APPLICATIONS OR THOSE RESULTING FROM SYSTEMS ANALYSES AND EVALUATIONS WE CONDUCT WILL BE BASED ON OUR BEST AVAILABLE EXPERIENCE AND PUBLISHED INDUSTRY INFORMATION. SUCH RECOMMENDATIONS DO NOT CONSTITUTE A WARRANTY OF SATISFACTORY PERFORMANCE AND NO SUCH WARRANTY IS GIVEN.**

This warranty shall not apply when damage is caused by (a) improper installation, (b) improper voltage (c) lightning (d) excessive sand or other abrasive material (e) scale or corrosion build-up due to excessive chemical content. Any modification of the original equipment will also void the warranty. We will not be responsible for loss, damage or labor cost due to interruption of service caused by defective parts. Neither will we accept charges incurred by others without our prior written approval.

This warranty is void if our inspection reveals the product was used in a manner inconsistent with normal industry practice and/or our specific recommendations. The purchaser is responsible for communication of all necessary information regarding the application and use of the product. **UNDER NO CIRCUMSTANCES WILL WE BE RESPONSIBLE FOR ANY OTHER DIRECT OR CONSEQUENTIAL DAMAGES, INCLUDING BUT NOT LIMITED TO TRAVEL EXPENSES, RENTED EQUIPMENT, OUTSIDE CONTRACTOR FEES, UNAUTHORIZED REPAIR SHOP EXPENSES, LOST PROFITS, LOST INCOME, LABOR CHARGES, DELAYS IN PRODUCTION, IDLE PRODUCTION, WHICH DAMAGES ARE CAUSED BY ANY DEFECTS IN MATERIAL AND/OR WORKMANSHIP AND/OR DAMAGE OR DELAYS IN SHIPMENT. THIS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

No rights extended under this warranty shall be assigned to any other person, whether by operation of law or otherwise, without our prior written approval.



A Crane Co. Company

PUMPS & SYSTEMS

420 Third Street
Piqua, Ohio 45356
Phone: (937) 778-8947
Fax: (937) 773-7157
www.cranepumps.com

83 West Drive, Brampton
Ontario, Canada L6T 2J6
Phone: (905) 457-6223
Fax: (905) 457-2650

IMPORTANT!
WARRANTY REGISTRATION

Your product is covered by the enclosed Warranty.
To complete the Warranty Registration Form go to:

<http://www.cranepumps.com/ProductRegistration/>

If you have a claim under the provision of the warranty, contact your local
Crane Pumps & Systems, Inc. Distributor.

RETURNED GOODS

**RETURN OF MERCHANDISE REQUIRES A "RETURNED GOODS AUTHORIZATION".
CONTACT YOUR LOCAL CRANE PUMPS & SYSTEMS, INC. DISTRIBUTOR.**



**Products Returned Must Be Cleaned, Sanitized,
Or Decontaminated As Necessary Prior To Shipment,
To Insure That Employees Will Not Be Exposed To Health
Hazards In Handling Said Material. All Applicable Laws
And Regulations Shall Apply.**



PUMPS & SYSTEMS

START-UP REPORT

General Information

Pump Owner's Name: _____
Address: _____
Location of Installation: _____
Contact Person: _____ Phone: _____
Purchased From: _____

Nameplate Data

Pump Model #: _____ Serial #: _____
Part #: _____ Impeller Diameter: _____
Voltage: _____ Phase: _____ Ø Hertz: _____ Horsepower: _____
Full Load Amps: _____ Service Factor Amps: _____
Motor Manufacturer: _____

Controls

Control panel manufacturer: _____
Model/Part number: _____
Number of pumps operated by control panel: _____
Short circuit protection? YES___ NO___ Type: _____
Number and size of short circuit device(s): _____ Amp rating: _____
Overload Type: _____ Size: _____ Amp rating: _____
Do protection devices comply with pump and motor Amp rating? YES___ NO___
Are all electrical and panel entry connections tight? YES___ NO___
Is the interior of the panel dry? YES___ NO___
Liquid level Control Brand and Model: _____

Pre-Startup

All Pumps

Type of equipment: NEW___ REBUILT___ USED___
Condition of equipment at Start-Up: DRY___ WET___ MUDDY___
Was Equipment Stored? YES___ NO___ Length of Storage: _____
Liquid being pumped: _____ Liquid Temperature: _____
Supply Voltage/Phase/Frequency matches nameplate? YES___ NO___
Shaft turns freely? YES___ NO___
Direction of rotation verified for 3Ø motors? YES___ NO___
Debris in piping or wet well? YES___ NO___
Debris removed in your presence? YES___ NO___
Pump case/wet well filled with liquid before startup? YES___ NO___
Is piping properly supported? YES___ NO___

Non-Submersible Pumps

Is base plate properly installed / grouted? YES___ NO___ N/A___
Coupling Alignment Verified per I&O Manual? YES___ NO___ N/A___
Grease Cup/Oil Reservoir Level checked? YES___ NO___ N/A___

Submersible Pumps

Resistance of cable and pump motor (measured at pump control):

Red-Black: _____ Ohms(Ω) Red-White: _____ Ohms(Ω) White-Black: _____ Ohms(Ω)

Resistance of Ground Circuit between Control Panel and outside of pump: _____ Ohms(Ω)

MEG Ohms check of insulation:

Red to Ground: _____ White to Ground: _____ Black to Ground: _____

Operational Checks

Is there noise or vibration present? YES___ NO___ Source of noise/vibration: _____

Does check valve operate properly? YES___ NO___ N/A___

Is system free of leaks? YES___ NO___ Leaks at: _____

Does system appear to operate at design flow rate? YES___ NO___

Nominal Voltage: _____ Phase: 1Ø 3Ø (select one)

Voltage Reading at panel connection, Pump OFF: L1, L2 _____ L2, L3 _____ L1, L3 _____

Voltage Reading at panel connection, Pump ON: L1, L2 _____ L2, L3 _____ L1, L3 _____

Amperage Draw, Pump ON: L1 _____ L2 _____ L3 _____

Submersible Pumps

Are BAF and guide rails level / plumb? YES___ NO___

Is pump seated on discharge properly? YES___ NO___

Are level controls installed away from turbulence? YES___ NO___

Is level control operating properly? YES___ NO___

Is pump fully submerged during operation? YES___ NO___

Follow up/Corrective Action Required

YES___ NO___

Additional Comments:

Startup performed by: _____ Date: _____

Present at Start-Up

() Engineer: _____ () Operator: _____

() Contractor: _____ () Other: _____

All parties should retain a copy of this report for future trouble shooting/reference

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Notes